

## Process Waste Stream

A full process waste stream for this project commenced with Process Waste Lift Station on page 10 and ended with the Offloading System described on page 18.

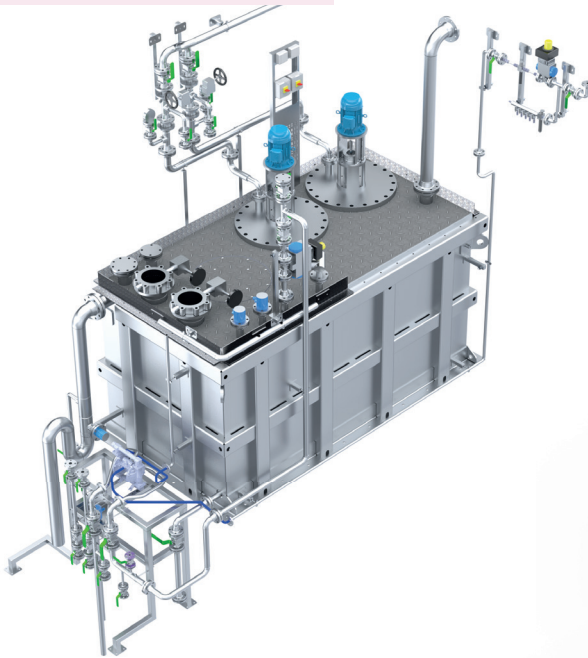
The Potent Waste Lift Station is described at Phase 1. This feeds into the Potent Waste Storage Tank. The tank has an OSM Pipework and Instrumentation Skid System working in cohesion with it.

When required a Caustic or Acid dose is introduced for dilution by the PH Neutralisation Skid.

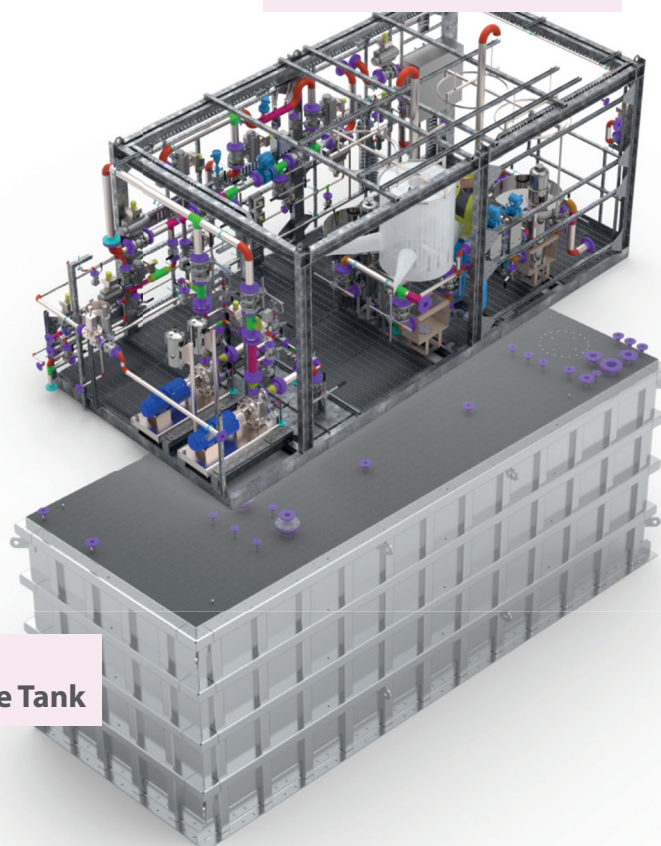
The OEB 5 Material is monitored and treated appropriately by this entire Skid System. The Offloading system then offloads into the road tanker for off-site disposal.

In many cases, prior to this whole waste stream a Kent Stainless drain collection system feeds into the Waste Lift Station which is pumped downstream to the Waste Storage System.

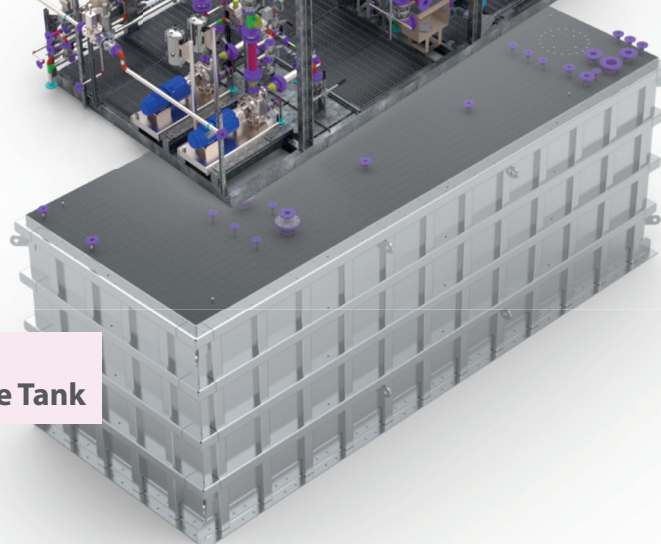
**PHASE 1**  
Process Waste Lift Station



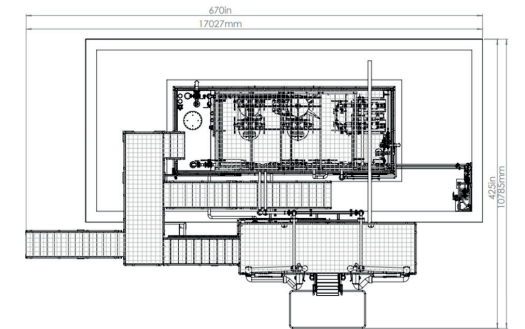
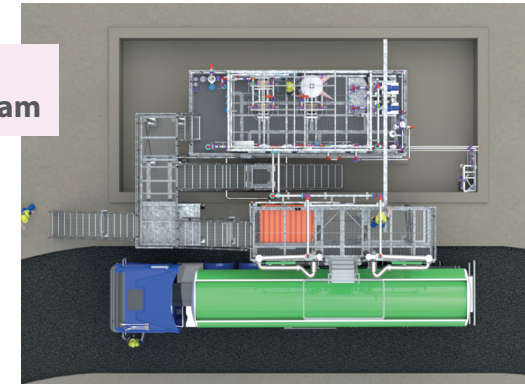
**PHASE 3**  
Skid System for Potent  
Waste Storage Tank



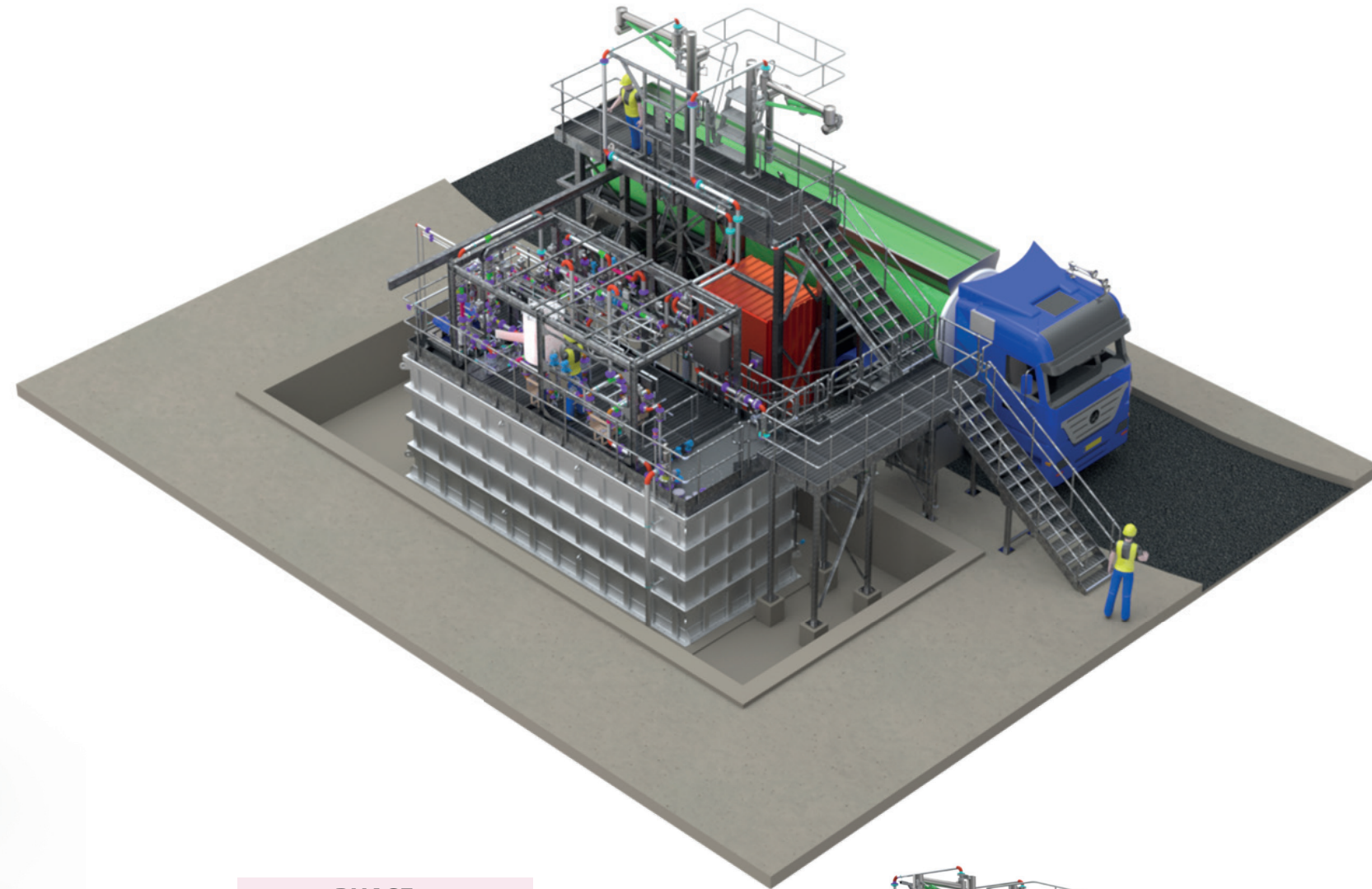
**PHASE 2**  
Potent Waste Storage Tank



**PHASE 6**  
Process Waste Stream



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**PHASE 4**  
PH Neutralisation Skid



**PHASE 5**  
Offloading System

